

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO30832	All Receipt Dates	All Line Item Types
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Total Received Quantity:	27.6670
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$2,272.26
Total Balance Due Quantity:	0.0000

JC 1ARR

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 970936
 Ship Date 05Jan16 at 12:51 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-881559- 1 Your PO # 30832
 Part # THICKNESS TOL +++ .030-.320" Rel #
 ALUMINUM PLATE 7075-T651
 4.00" THICK X 4.0000" X 32.0000"
 DUE MID JAN 2016

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
1550025309	489049	8.89 SFT	10	540

TOTAL:	Tags	PCS	LBS
	1	10	540

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 SKID GW. 570 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Sylvain Bays

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 970936
Ship Date 05Jan16 at 12:51 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
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TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
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INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No. : 2015100211
Customer : THYSSENKRUPP MATERIALS NA
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH
MISHAWAKA, IN, 46544, US
Purchase Order No. : 5400269460-R01
Mat No. : ALFLR00369
Alloy : 7075
Batch No. : 1550025309
Cast No. : ZJ77502-1-15-0856
Dimensions : 4.000x72.50x144.50 inch
Master standard : ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

Temper : T651
Quantity : 2
Material Type : Plate

TECHNOLOGICAL PROPERTIES

Mechanical properties:

Spec.: ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

	Pl-No.	Spec.No.	Rp1.0	Rp0.2 Ksi	Rm Ksi	A4d %	Z	Rp/Rm
LT Min	-	-	-	44	59	2	-	-
Max	-	-	-	-	-	-	-	-
Act	1	1	-	58.3	72.2	12.9	-	-
Act	1	2	-	58.4	72.5	12.9	-	-

Chemical Composition in %, Remainder Al

Spec.: ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.041	0.126	1.805	0.005	2.527	0.189	5.863	0.0347	0.0122	0.0326

DAS
14
9-89 16/10/06

Other tests

DIMENSIONAL CONTROL: OK
SURFACE CONTROL: OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND, UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM

Valid quality management system approvals see: www.aleris.com
QA-CE-02C

Page 1 / 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404278171

CstAr

CstOr 272252

Wgt.: 540 LB

Date 12/28/2015

Thomas Sanchez

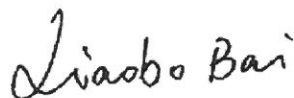
INSPECTION CERTIFICATE (EN 10204/3.1)

Page 2 / 2

Certificate No. : 2015100211
Customer : THYSSENKRUPP MATERIALS NA
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH
MISHAWAKA, IN, 46544, US
Purchase Order No. : 5400269460-R01
Mat No. : ALFLR00369
Alloy : 7075 Temper : T651
Batch No. : 1550025309 Quantity : 2
Cast No. : ZJ77502-1-15-0856 Material Type : Plate
Dimensions : 4.000x72.50x144.50 inch
Master standard : ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

(ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID
VERSION AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.
MATERIAL CONFORMS TO THE REQUIREMENTS OF EUROPEAN UNION DIRECTIVE 2011/65/EU (ROHS).

Quality Assurance, 2015-Oct-26
Valid after signature



Xiaobo Bai

Valid quality management system approvals see: www.aleris.com
QA-CE-02C

Page 2 / 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2404278171
CstAr CstOr 272252
Wgt.: 540 LB Date 12/28/2015



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075 T6
 DATE: 16/01/06

PO / BATCH NO.: 30832 / 133930

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 26.667'
 QUANTITY INSPECTED: 26.667'
 QUANTITY REJECTED: _____

THICKNESS ORDERED: 4.00 X 4.00
 THICKNESS RECEIVED: 4.00 X 4.180
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> DATE: <u>16/01/06</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30832**

Purchase Order Date 12/23/2015 11:20:01 AM

PO Print Date 12/23/2015

Page Number 1 of 2

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
Line Comments			Promise Date				
Delivery Comments							
15	M7075T6B4.000X4.000	7075-T6 BAR 4.000" X 4.000" CUT AT 32" LONG	1/15/2016	FN	26.67	\$117.94	\$3,145.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE 10pcs of 32" GRAIN DIRECTION ALONG 32"			Yes	f			
			1/15/2016				
Line Total:							\$3,145.00
17	71401-45	PROCUREMENT QUALITY CLAUSES	1/15/2016		1.00	\$0.00	\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

No

1/15/2016

Leave on pallet - see Shirley

PO Instructions: QUOTE NO. PEC ST-881378

Note:

12/23/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO30832

Purchase Order Date 12/23/2015 11:20:01 AM

PO Print Date 12/23/2015

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA – (Free Carrier)
Ship Acct:			

Line Total: \$0.00

PO Total: \$3,145.00

PO Instructions: QUOTE NO. PEC ST-881378

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 12/23/2015